# TECHNICAL SPECIFICATIONS JUVENILE FISH FACILITY SUPPORT BUILDING STEEL SIDING

#### DESCRIPTION OF WORK.

This section specifies the requirements for furnishing all labor, equipment, and materials required to install seamless steel siding on the Ice Harbor Juvenile Fish Facility Support Building. The siding shall include insulation and all soffit, fascia and other trim required for a complete finished installation.

#### 2. INSTALLER QUALIFICATIONS.

The installer shall have specialized experience in the installation of steel siding systems for a period of at least 3 years and shall be approved by the siding manufacturer.

#### 3. GOVERNMENT POC.

Mr. Mark Plummer, telephone (509)543-3208, will be the Government point of contact for selection of siding pattern and color and for oversight of the work. Following contract award, the Contractor shall contact Mr. Plummer to arrange for a prework meeting to discuss the work schedule, details of the work, and site safety.

## 4. WORK SCHEDULES

All work at the site shall be scheduled during the Government's work days/hours unless otherwise approved. The Government's schedule is 6:30 a.m. to 5:00 p.m., Monday through Thursday excluding Federal Holidays.

# 5. SAFETY.

All work shall be performed in accordance with the Corps of Engineers Safety and Health Requirements Manual, EM 385-1-1. The manual is available on-line at:

http://www.hq.usace.army.mil/soh/em385/current/current38511.htm

#### 6. SANITATION FACILITIES

The Government's restrooms inside the dam will not be available for use by Contractor personnel. The Contractor shall furnish sanitation facilities in accordance with COE EM 385-1-1. All facilities shall be located outside the powerhouse. The location of all facilities will be subject to COR or Project Point of Contact (POC) approval. The Contractor shall provide freeze protection during the months October through March to prevent any spillage.

#### 7. DELIVERY AND STORAGE.

Materials shall be delivered to the site in a dry and undamaged condition and stored out of contact with the ground. Storage accommodations for siding shall provide good air circulation and protection from surface staining.

#### 8. MATERIALS.

The steel siding shall be the product of a recognized steel siding system manufacturer who has been in the practice of manufacturing steel siding for a period of not less than 5 years.

## 8.1 Style and Color Selection.

The siding shall be a vertical style selected from the manufacturer's standard patterns. Color shall be selected from the manufacturer's standard styles and colors. Product data shall be submitted to the Government POC following award for selection of the style and color.

- 8.2 Siding shall be seamless 28 gauge, G-90 two sided hot dipped zinc galvanized steel, ASTM number 526 with 50,000 PSI tensile strength. Finish shall be Kynar 500@ Fluoropolymer PVF 2 or approved equal.
  - 8.3 Insulation shall a 3/8 thick fanfolded extruded polystyrene underlayment, or approved equal.
- 8.4 Trim shall be steel flat stock and channel or other approved sections, standard with the manufacturer's siding system.
- 8.5 Soffit and fascia shall be steel and shall be selected from the patterns standard with the manufacturer for the siding system used. Finish material shall be the same as the siding selected.

#### 9. INSTALLATION.

Installation, including all preparation of the existing siding system, shall be in accordance with the manufacturer's printed installation instructions. A copy of the instructions shall be furnished to the Government POC at Ice Harbor Dam, prior to beginning installation of the siding. All windows, door casings and the 6 columns shall be wrapped with metal. All light fixtures, hose bibs, and outside outlets shall be framed with flat stock or channel, as appropriate. All eaves, overhangs, and fascia shall be covered.

#### 10. WARRANTY.

The Contractor shall furnish the manufacturer's standard warranty to the Government. The steel siding system shall be warranted against cracks, chips, blisters, flakes, or peels, as well as manufacturing defects which cause perforation or deterioration of the steel substrate due to rust during normal weathering for a period of 20 years from date of installation. The warranty shall cover material and workmanship deficiencies, system deterioration caused by leaks and wind damage. In addition, the warranty shall cover chalking of the finish in excess of A.S.T.M. D 4214-89 rating of 6 for white and 8 for colors for a period of 15 years from the date of installation.

#### 11. CLEANUP.

The work site shall be cleaned up daily to remove all packing materials and work related debris. Following completion of the work, a final cleanup shall be performed and the site shall be left in a neat and orderly condition. Government dumpsters and trash cans shall not be used; all job related waste materials shall be removed from the site for proper disposal.



















